

# Seal-Less Eccentric Disc Pumps for Full Chemical Containment

Mouvex<sup>®</sup>, a product brand of PSG<sup>®</sup>, a Dover company, is a leading manufacturer of positive displacement pumps for use in liquid handling operations worldwide. Mouvex offers a complete portfolio of seal-less Eccentric Disc pump models that offer:

• Leak-free operation • Dry run • Self-priming • Low shear • Accurate dosing • No slip • Self-compensating for wear

These benefits make Mouvex Eccentric Disc pumps a valuable solution when transferring dangerous or high-value fluids.

#### **Micro C**

- No magnetic couplings or mechanical seals
- All stainless-steel construction
- Small footprint for easy integration
- · Ability to pump low- and high-viscosity products

### **SLC Series**

- All stainless-steel construction
- Shaft sealed with unique double stainless-steel bellows
- Very high suction and discharge pressures
- Few moving parts for reduced maintenance and downtime

### **C** Series

- No mechanical seal, packing or magnets
- Ductile-iron construction
- Very high suction and discharge pressures
- Ability to pump low- and high-viscosity products



### CHEMICAL Seal-Less Solutions

### **Product Recovery**

Additionally, all Mouvex seal-less pump models feature the unique eccentric disc operating principle that allows them to pump air, thereby enabling them to achieve product-recovery rates of up to 90% or more on the suction side and 60% to 80% on the discharge side of transfer lines. This ability can result in thousands of dollars in cost savings annually from the recovery of still useable raw materials and saleable end products.





Where Innovation Flows



## Product Recovery Equals Big Savings

Now is the time to install Mouvex Eccentric Disc Pumps to minimize product waste and dramatically improve production yield.



* Ideally to include sale value and disposal cost	
Inlet / Suction Line	Discharge
Length of Inlet Tube	Length of Outlet Tube
Volume (Multiply from Table 1)	Volume (Multiply from Tabl
96 Nominal Pacavary* 05%	96 Nominal Recovery* 8006
Cost (Volume x % x Cost/Unit)	Cost (Volume x % x Cost/Uni
*Typical recovery on suction is 90-98%+	*Typical recovery on discharge 50%-4
	Inlet / Suction Line   Length of Inlet Tube   Volume (Multiply from Table 1)   % Nominal Recovery* 95%   Cost (Volume x % x Cost/Unit)   *Typical recovery on suction is 90-98%+

### **Additional Savings**

difficult to seal applications.	(typical \$1,000-\$2000+ per set)
Seal Water Flush Costs: volume Mouvex seal-less design does not require/use water or other flush.	e/hour x \$ /volume x hours/year = (volume is liters or gallons) (typical US\$10K-20K/year in USA per pump)
Pump Rebuild Cost:	times per year x cost =
For Mouvex, the cover/casing are not wear items. Disc/cylinder are auto-adjusting for wear.	Mouvex replaces some pumps that have to be rebuilt as much as twice per year at 70% the cost of new.
Power Consumed:	_ extra kW x \$ kW/hr hours/year =
Because of essentially no slip, Mouvex power is not wasted.	(For typical low viscosity applications, Mouvex uses 0.2kW to 1.5kW+ less power for applications that produce slip with lobe or ECP pumps) (1 hp = 0.75 kW)
Compliance and Clean Up Costs: Seal-less pumps prevent leaks. What is the cost to clean a spill or pay a fine to a government agency for dangerous spill events?	times per year xlabor costs =
	Subtotal Reduction in Cost of Ownership =
on: Average values are noted from field applications; these values are not contractual and	must be determined for specific situation.
ssurance in that the savings will provide faster than normal payback.	

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